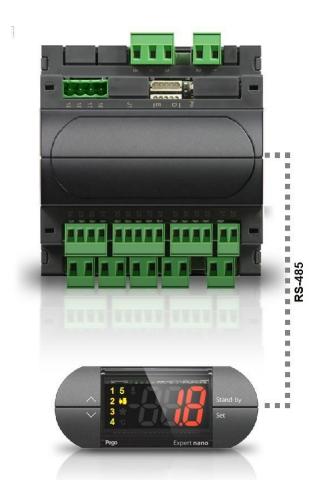
200NDINSC500



Use and maintenance manual

ENGLISH

READ AND KEEP



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CHAPTER 1: INTRODUCTION

GENERALITY

1.1

The **NANO DIN SC500** system allows users to control the machine room of a refrigeration plant in which there is more than one compressor. It guarantees uniform operation and proper distribution of operating times among individual machines. All functions are performed in complete safety and the Control Console (REMOTE NANO DISPLAY) can be installed anywhere, independently of where the power cabinet is located.

APPLICATIONS:

- Compressor and condenser fan control of a refrigeration plant.

MAIN FEATURES:

- Configurable for control of compressors (up to a maximum of 5) or condenser fans (up to a maximum of 5). It's possible to configure the outputs by setting the number of compressors or fans to control.
- Configurable for compressor partition valves control.
- 0-10V Analog output for compressor inverter control or for the adjustment of fan speed in alternative to digital outputs control of the condenser fans.
- Display of the pressure probe measure in Bar or in °C (conversion based on the type of refrigerant gas selected).
- Rotation of compressors / fans according to the time of operation.
- Management compressors of different or the same powers.
- Side band regulation.
- Configurable digital inputs.
- Night / day management (energy saving).
- Clock and calendar.
- Alarm recording.
- Password for keys lock.
- RS485 Serial connection (Modbus-RTU or Telenet protocol).
- Pego programming philosophy that guarantees an immediate start-up.



12

PRODUCT IDENTIFICATION CODES

200NDINSC500

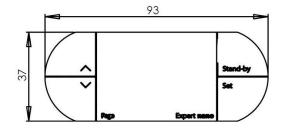
Compressor and condenser fan control of a refrigeration plant.

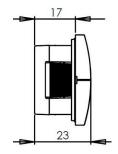
1.3

OVERALL CLEARANCES

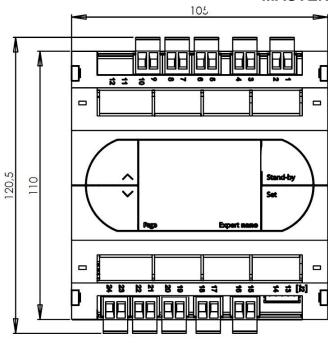
Dimensions in mm

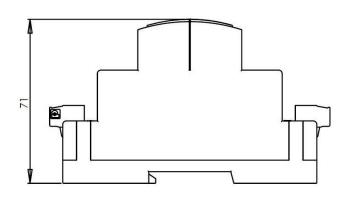
DISPLAY NANO SC500





MASTER SC500





1.4

IDENTIFICATION DATA

The equipment described in this manual is provided with an identification data plate of the same placed on one side:

- Name of Manufacturer
- Description and code of the appliance
- Serial number
- Production date
- Power supply voltage





CHAPTER 2: INSTALLATION

MAIN WARNINGS FOR THE INSTALLER

2.1

- 1. Install the equipment in places complying with the protection degree and keep the box as intact as possible when making holes to house the cable glands and/or conduit glands.
- **2.** Avoid using multicore cables with conductors connected to inductive and power loads and signal conductors which probes and digital inputs.
- **3.** Avoid housing power supply cables with signal cables (probes and digital inputs) in the same conduit.
- **4.** Reduce the lengths of the connection cables as much as possible, avoiding the wiring assuming the spiral shape, damaging for possible inductive effects on the electronics.
- **5.** All conductors used in the wiring must be suitably proportioned to support the load to be powered.
- **6**. Provide a main protection fuse upstream of the electronic control.
- 7. If required to extend the probes, use conductors with suitable section and not below 1mm². The extending or shortening of the probes may alter the factory calibration; use an external thermometer to check and calibrate.

STANDARD EQUIPMENT FOR ASSEMBLY AND USE

2.2

For assembly and use, the electronic controller **DIN NANO SC500** is equipped with:

- N° 1 Telephone plug cable;
- N° 1 Use manual;
- N° 1 DIN NANO SC500 (200NDINSC500);

INSTALLATION

Fig.1: Position the module on the DIN guide and close the lower hook to lock it on the same.

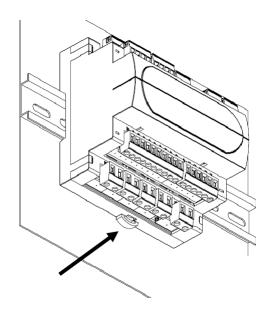


Fig.2: Fix the NANO SC500 console using the two screws to be inserted in the slots underneath the keys frame.

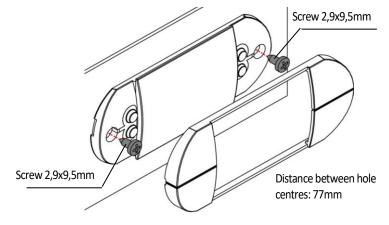
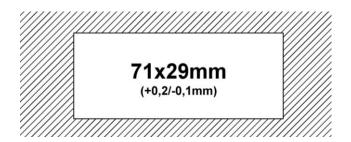


Fig.3: NANO SC500 console drilling template.





CHAPTER 3: FUNCTIONALITY

FUNCTIONS MANAGED BY DIN NANO SC500

3.1

- Compressor control of a refrigeration plant, up to a maximum of 5 or, alternatively, condenser fan control of a refrigeration plant, up to a maximum of 5.
- Compressor partition valves control. Each compressor output is associated to another output to control the corresponding partition valve (NC or NO).
- Sideband compressors and fans regulation.
- Analog output 0-10V for compressor inverter management. Compressor relay outputs are still controlled.
- 0-10V Analog output for the adjustment of fan speed in alternative to digital outputs control of the condenser fans.
- Rotation of compressors / fans according to the time of operation.
- Management compressors of different or the same powers.
- Clock and calendar.
- RS485 Serial connection (Modbus-RTU or Telenet protocol).
- Alarm history management. You can view the last highest priority alarm occurred, or the list of the last 40 alarms with their time or date of activation.
- Alarm relay configurable (if enabled, you can manage up to a maximum of 4 compressor / fan outputs).
- Remote Stand-by digital input.



CHAPTER 4: TECHNICAL FEATURES

4.1

TECHNICAL FEATURES

Power supply			
Model 200NDINSC500	230V~ +10/-15% 50/60Hz		
Max. absorbed power (electronic control only)	5 VA Max		
Climatic Conditions			
Work temperature	-5T50°C - humidity < 90% U.R. Not condensing		
Storage temperature	-10T70°C - humidity < 90% U.R. Not condensing		
Unsuitable operating environments	Environments with strong vibrations or impacts; aggressive, polluted or corrosive atmospheres, exposure to direct solar radiation, explosive atmospheres or flammable gas.		
General characteristics			
Display	3-Digit with sign, decimal point and 9 LED status indicators		
Model 200NDINSC500	Power clamps: extractable, screw for cables with c/section 0.2 to 2.5 mm ²		
Software class: A / Parameters saved on non-	volatile memory (EEPROM)		
Input characteristics			
Analogue inputs	1 pressure probe: 4/20mA configurable		
Digital inputs	7 inputs (clean contact)		
Output characteristics			
Relay 1 (DO1)	N.O. 8(6)A / 250V~		
Relay 2 (DO2)	N.O. 16(3)A / 250V~		
Relay 3 (DO3)	N.O. 16(6)A / 250V~		
Relay 4 (DO4)	N.O. 16(6)A / 250V~		
Relay 5 / alarm (DO5)	N.O. 8(3)A / 250V~		
Buzzer	Present		
Dimensional, insulation and mechani	cal characteristics		
Dimensions	Master: 105x121.5x71mm Display: 93x37x23mm		
Drill hole template (display 485)	71x29mm (+0,2/-0,1mm)		
Protection rating (display 485)	IP65 with front board installation		
Installation (display Echo 485)	In front of board by side tabs fixing or by two front screws		
Installation Master	Din rail 35mm		
Casing	Plastic PC+ABS UL94 V-0 body, PC transparent front, Key panel PC or PC+ABS		
Insulation type	Class II		
Conformity with EEC low voltage directive	ves, electromagnetic compatibility and EC mark		
Conforms to following EEC Directives: Directives 2014/30/EU, 2014/35/EU Conforms to following harmonised standards: EN60730-1:2016, EN60730-2-9:2010, EN61000-6-1:2007, EN61000-6-3:2007			



WARRANTY CONDITIONS

4.2

The **DIN NANO SC500** series electronic controls are covered by a 24-months warranty against all manufacturing defects as from the date indicated on the product ID code.

In case of defect the product must be appropriately packaged and sent to our production plant or to any authorized Service Center with the prior request of the Return Authorization Number.

Customers are entitled to have defective products repaired, spare parts and labour included. The costs and the risks of transport are at the total charge of the Customer. Any warranty action does not extend or renew its expiration.

The Warranty does not cover:

- Damages resulting from tampering, impact or improper installation of the product and its accessories.
- Installation, use or maintenance that does not comply with the instructions provided with the product.
- Repair work carried out by unauthorized personnel.
- Damage due to natural phenomena such as lightning, natural disasters, etc...

In all these cases the costs for repair will be charged to the customer.

The intervention service in warranty can be refused when the equipment is modified or transformed.

Under no circumstances **Pego S.r.I.** will be liable for any loss of data and information, costs of goods or substitute services, damage to property, people or animals, loss of sales or earnings, business interruption, any direct, indirect, incidental, consequential, damaging, punitive, special or consequential damages, in any way whatsoever caused, whether they are contractual, extra contractual or due to negligence or other liability arising from the use of the product or its installation.

Malfunction caused by tampering, bumps, inadequate installation automatically declines the warranty. It's compulsory to observe all the instructions in this manual and the operating conditions of the product.

Pego S.r.I. disclaims any liability for possible inaccuracies contained in this manual if due to errors in printing or transcription.

Pego S.r.I. reserves the right to make changes to its products which it deems necessary or useful without affecting its essential characteristics.

Each new release of the Pego product user manual replaces all the previous ones.

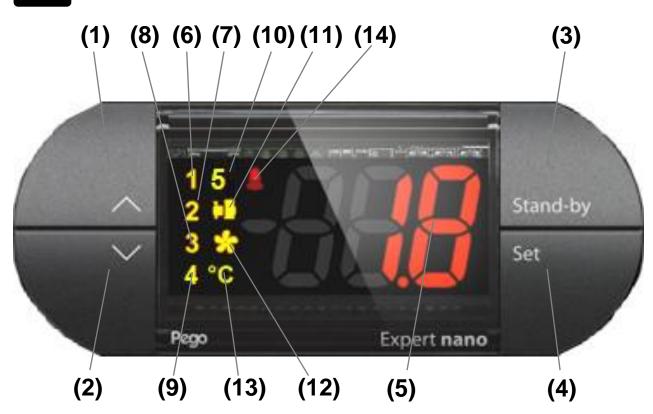
As far as not expressly indicated, is applicable the Law.



CHAPTER 5: DATA PROGRAMMING

5.1

CONTROL PANEL



5.2

FRONT KEYBOARD

UP

Increases the values / Scroll up the parameters Reset sound alarm if any.

If pressed more than 3 seconds displays the alarm history.

(2)



DOWN

Decreases the values / Scroll down the parameters.



STAND BY

If pressed for over 1 second alternates the Stand-By with normal mode and vice versa. In Stand-By mode the system stops and the display signals OFF and the current view. If pressed together with the SET button, switches the display from °C to Bar.

(4)



SET

View the setpoint.

Allows you to set the compressors setpoint when pressed in combination with the Up or Down button.



	^	CD		\ /
ᄔ	ט כ	ISP	LA	Υ



View values / parameters

- (6)

"OUTPUT 1" ICON

LED ON = Digital output 1 ON

Flashing Led = Digital Output 1 pending the delays for the passage from on/off or off/on.

- **(7)**

"OUTPUT 1" ICON

LED ON = Digital output 1 ON

Flashing Led = Digital Output 1 pending the delays for the passage from on/off or off/on.

- (8)

"OUTPUT 1" ICON

LED ON = Digital output 1 ON

Flashing Led = Digital Output 1 pending the delays for the passage from on/off or off/on.

- (9)

"OUTPUT 1" ICON

LED ON = Digital output 1 ON

Flashing Led = Digital Output 1 pending the delays for the passage from on/off or off/on.

- (10)

"OUTPUT 1" ICON

LED ON = Digital output 1 ON

Flashing Led = Digital Output 1 pending the delays for the passage from on/off or off/on.

- (11)

"COMPRESSOR CONTROL" ICON

LED ON = Compressor control ENABLED (at least one compressor ON)

- (12)

"CONDENSER FAN CONTROL" ICON

LED ON = Condenser Fan Control ENABLED (at least one fan ON)

- (13)

"UNIT OF MEASURE IN DEGREES CELSIUS" ICON

LED ON = Unit of measure in degrees Celsius of the viewed value

(14)



ALARM IN PROGRESS ICON

LED OFF = No alarm triggered

LED ON = Alarm triggered and then cancelled

Blinking LED = Alarm in progress



COMBINATION OF KEYS



EXIT PROGRAMMING

If pressed simultaneously for more than 3 seconds within any programming menu or the historical alarm allow you to exit the menu.

Exit from menu generates a confirmation beep.



1st LEVEL PROGRAMMING

If pressed simultaneously for more than 3 seconds allowing access to the first level programming menu (if you are not in programming). Exit from this menu takes place automatically after 30 seconds of keyboard inactivity or by pressing up arrow + down arrow (confirmation beep output).



2nd LEVEL PROGRAMMING

If pressed simultaneously for more than 3 seconds allowing access to the second level programming menu. At the entrance of the menu a confirmation beep is generated.



3rd LEVEL PROGRAMMING

If pressed simultaneously for more than 3 seconds allowing access to the third level programming menu. At the entrance of the menu a confirmation beep is generated.



OUTPUT HOUR COUNTER / ALARM HISTORY RESET

While viewing the working time of an output within the read-only Hr1, Hr2, Hr3, Hr4, Hr5 parameters while pressing the SET key and pressing the STAND-BY for at least 10 seconds, the hour counter will be reset.

Similarly, while viewing the alarm history while pressing the SET key and pressing the STAND-BY for at least 10 seconds, the alarm history will be reset



While viewing several variables in Bar, pressing the stand-by key and Set together switches the view from Bar to °C according to the table of the gas type selected until the keys are released.

The variables involved with this kind of view are:

- Setpoint, r0, LSE, HSE.



ALARM HISTORY

If pressed for more than 3 seconds allowing access to the alarm history menu (if you are not in programming). Exit from this menu takes place automatically after 30 seconds of keyboard inactivity or by pressing up arrow + down arrow (confirmation beep output).



GENERALITY

5.5

For operator safety and practicality, the **NANO DIN SC500 system** envisions three programming levels; the first for configuration of the frequently amendable **SETPOINT** parameters only, the second for programming and setting of the main parameters relating to the various board functioning modes and the third for programming input/output of the board. It's not possible to directly access the second or third level from first level programming, exit current programming first.

SYMBOLS

5.6

For purposes of practicality the following symbols are used:

- () the UP key that performs value increase functions;
- (▼) the DOWN key that performs value decrease functions.

SETPOINT SETTING AND DISPLAYING

5.7

- 1. Press the SET key to display the current SETPOINT in Bar.
- 2. Keeping the SET key pressed and pressing one of the (♠) o (▼) keys, the SETPOINT value can be amended. Release the SET key to return to displaying the regulation probe value; memorising of the made amendments will automatically happen.

While viewing the SET POINT value in Bar (SET button pressed), if you press the standby key at the same time, you will view the value changed to °C depending on the type of Gas set. While viewing the value in °C, it will not be possible to change the set through the arrows.

LEVEL 1 PROGRAMMING (User level)

5.8

To access the first level configuration menu it's necessary to:

- 1. Press the (♠) and (♥) keys simultaneously and keep pressed for more than 3 seconds until the first programming parameter appears on the display.
- 2. Release the (♠) and (♥) keys.
- 3. Use the (♠) key or the (▼) key to select the parameter to be modified.
- 4. After selecting the desired parameter, it will be possible:
 - Display its setting by pressing the SET button.
 - Change its setting by holding down the SET button and pressing one of the (♠) or (♥) key.

Once the configuration values have been set, to exit the menu press the $(^{\blacktriangle})$ and $(^{\blacktriangledown})$ keys simultaneously and hold them down for a few seconds until the cold room temperature value reappears.

The memorization of the changes made to the parameters will occur automatically when exiting the configuration menu.



LIST OF LEVEL 1 PARAMETERS (User Level)

PAR.	MEANING		٧	ALUES	DEFAULT
r0	SET differential of the pressure (interlocked with nC or nU)		0,2 ÷ 30,0 bar Step 0,2 Bar		0,6 Bar
t1	The minimum time that must elapse between insertion of a step and the next one (SECON time avoids breakaways caused by simultaneous	IDS) T	his	2 ÷ 500 sec step 2 sec	20 sec
t2	The minimum time that must elapse betweedifferent step deactivations. (SECONDS)	een t	wo	2 ÷ 500 sec step 2 sec	10 sec
t3	The minimum time that must elapse between successive insertions of the same step. (SECC		wo	2 ÷ 500 sec step 2 sec	320 sec
t4	The minimum time that must elapse betwe shutdown and the next insertion of the sa (SECONDS)			2 ÷ 500 sec step 2 sec	2 sec
Fty	Type of refrigerant GAS in use. The setting of this parameter is essential for correct operation	0 = R4 1 = R1 2 = R2 3 = R4 4 = R4 5 = R4 6 = R4 7 = R4 8 = R5 9 = R5 10=R7	34 2 07A 07F 07H 10A 50A 07	11 = R449A 12 = R290 13 = R32 14 = R448A 15 = R452A 16 = R600 17 = R600A 18 = R1270 19 = R1234ze 20 = R23 22) 21=R717(NH3)	0
UM	View unit of measurement	0 = °C 1 = Bar		1 = Bar	1
АО	Display of the 0-10V analogue output 0,0 - 10,0V if iEn=0 displays		Read only		
ALL	View of the last alarm triggered		Ala	arm code	Read only
A1	Minimum pressure alarm The absolute pressure referring to the pressure probe below which, once the Ald delay time is activated, the LOW pressure alarm is triggered showing ELc if compressor mode (or ELu if condenser fan mode) alternating with the pressure on the display and the flashing of the alarm icon. When the alarm turns off, the "alarm presence" icon will remain lit to indicate which operation has occurred until the up button is pressed.		-0,6 bar		
A2	Maximum compressor pressure alarm The absolute pressure referring to the pressure probe above which, once the Ald delay time is activated, the HIGH pressure alarm is triggered showing EHc if compressor mode (or EHu if condenser fan mode) alternating with the pressure on the display and the flashing of the alarm icon. When the alarm turns off, the "alarm presence" icon will remain lit to indicate which operation has occurred until the up button is pressed.		+30,0 bar		
tdS	Day start time programming (ignored if dnE=0 or there is a night digital input)	Day start time programming (ignored if dnE=0 00:00 ÷ 23:50		06:00	
tdE	Day end time programming (ignored if dnE=0 or there is a night digital input)			00 ÷ 23:50 ep 10 min	22:00

LEVEL 2 PROGRAMMING (Installer level)

5.10

To access Level 2 programming, press and hold the UP key (♠), DOWN key (▼) and STAND-BY key for over 3 seconds.

When the first programming parameter appears:

- 1. Select the parameter you want to change with the key (♠) or with the key (▼). After selecting the required parameter, it's possible to:
- 2. View its configuration by pressing the SET key.
- 3. Edit configuration by pressing and holding the SET key and pressing either the $(^{\blacktriangle})$ or $(^{\blacktriangledown})$ key.
- 4. After setting the configuration values, press and hold both the $(^{\blacktriangle})$ key and the $(^{\blacktriangledown})$ key for a few seconds until the temperature value appears and exit the menu.
- 5. Any changes made to the parameters are saved automatically when you release SET button.

LIST OF LEVEL 2 PARAMETERS (Installer Level)

5.11

PAR.	MEANING	VALUES	DEFAULT
SEq	Logical selection of the digital outputs activation	0 = With rotation 1 = Without rotation	1
Man	Max. number (hours x 10) of operating hours for a compressor after which a request for maintenance will be signalled (if = 0, the request for maintenance will not be signalled)	0 ÷ 510 step 2	300
EP4	Pressure (bar) corresponding to 4mA.	-1,0 ÷ (EP2 - 0,1) Bar	0,0 Bar
EP2	Pressure (bar) corresponding to 20mA.	(EP4 + 0,1) ÷ 90,0 Bar	12,0 Bar
	Time (hours) in which the activation of	0 ÷ 240 hours	
niP	the manual central alarm is triggered 5 times (E7 alarm). At the 5th activation, it remains in alarm (E8 alarm).	0 = Alarm E8 on the first activation of the digital input	0
rLo	Time (min.) with which the freon/oil pre- alarm (Ep) becomes alarm (EF). Once this time has passed, all outputs are disabled.	0 ÷ 240 min	30 min
iOu Fans Inverter	Fans Inverter Offset (of pressure) Value always lower than the value of (r0)	0,5 ÷ 2,5 Bar always < r0	0,5 Bar
iMu Fans Inverter	Fans Inverter: setting the minimum value of the 0-10V output	0 ÷ 100 %	30 %
bOu Inverter fans	Fans Boost: Time for which the 0-10V output of the fans is forced to 100%. This serves to overcome the inrush current at their start. (SECONDS)	0 ÷ 240 sec	2 sec
iMc Inverter compressors	Compressors Inverter: setting the minimum value of the 0-10V output	0 ÷ 100 %	30 %
itS Inverter compressors	Minimum time to change analog output inverter compressor to go from 0 to 10V or 10 to 0V during activation or deactivation of compressors steps. (SECONDS)	0 ÷ 240 sec	60 sec



DIN NANO SC500

PAR.	MEANING		VALUES	DEFAULT
LSE	Minimum value that can be attribute the set point	d to	-0,5 ÷ (HSE-1) Bar	0,2 Bar
HSE	Maximum value that can be attributed to the set point		(LSE+1) ÷ 90,0 Bar	5,0 Bar
dnE	Night mode enable (energy saving) At night operation decimal point flashes.	ı	0 = disabled 1 = enabled	0
nSC	Correction for the compressor SET during night operation (energy saving) During night operation the Compressor set is: Compressor Set = Set + NSC		-5,0 ÷ 5,0 Bar	0,0
Ald	Minimum or maximum pressure alarm signalling and display delay time.	n	0 ÷ 240 min	120 min
CAL	Pressure sensor calibration		-10,0 ÷ +10,0 step 0,1 Bar	0,0 Bar
BEE	Buzzer enable		0 = disabled 1 = enabled	1
Ad	Network address for connection to TeleNET or Modbus supervision sys (see par. 6.1)		0 ÷ 31 (with SEr=0) 1 ÷ 247 (with SEr=1)	1
SEr	RS-485 communication protocol		0 = TeleNET protocol 1 = Modbus-RTU protocol	0
bdr	Modbus baudrate.		0 = 300 baud 4 = 4800 baud 1 = 600 baud 5 = 9600 baud 2 = 1200 baud 6 = 14400 baud 3 = 2400 baud 7 = 19200 baud 8 = 38400 baud	5
Prt	Modbus parity checking		0 = no parity bit 1 = even parity bit 2 = odd parity bit	0
P1	Password: type of protection (active when PA is not 0) 2 =		shows only the set point and permits deactivation of the alarms. disables access to level 1, 2 and 3 programming and disables access to alarm history (access permitted to all other functions). disables access to level 2 and 3 programming (access permitted to all other functions).	2
PA	Password (see P1 for the type of protection)	$0 \div 999$ on) $0 = \text{function disabled}$		0
Yr	Year setting (Date)		00 ÷ 99	16
Мо	Month setting (Date)		01 ÷ 12	01
dY	Day setting (Date)		01 ÷ 31	01
Hr	Hour setting (Time)		00 ÷ 59	12
min	Minute setting (Time)		00 ÷ 23	00
dEF	Reserved parameter			Read only
reL	Software release			Read only



LEVEL 3 PROGRAMMING (Installer level)

To access Level 3 programming, press and hold the UP key (^) and STAND-BY key for over 3 seconds.

When the first programming variable appears:

- 1. Select the variable you want to change with the key (♠) or with the key (▼). After selecting the required variable, it's possible to:
- 2. View its configuration by pressing the SET key.
- 3. Edit configuration by pressing and holding the SET key and pressing either the (♠) or (▼) key.
- 4. After setting the configuration values, press and hold both the (♠) key and the (▼) key for a few seconds until the pressure value appears and exit the menu.
- 5. Any changes made to the variables are saved automatically when you release SET key.

5.13

LIST OF LEVEL 3 PARAMETERS (Installer Level)

PAR.	MEANING	VALUES	DEFAULT
iEn	Inverter enable: 0 = Management inverter disabled 1 = Management inverter enabled If nC > 0 Inverter compressor 1 (fan outputs and other compressors outputs Note: if iEn>0 the parameter nPC is forced to 0 (compressors capacity)		0
	are handled as digital outputs) If nU > 0 Inverter fans (All fans are parallel connected to the inverter)	disabled).	
		$0 \div 5$ if NPC = 0 and rA = 0	
nC	Selecting number of compressor outputs. (nC = 0 if nU > 0)	0 ÷ 2 if NPC = 1	5
		$0 \div 4$ if NPC = 0 and rA $\neq 0$	
nU	Selecting number of fan outputs. (nU = 0 if nC > 0)	$0 \div 5 \text{if } rA = 0$ $0 \div 4 \text{if } rA \neq 0$	0
nPC	Compressor capacity-enabled (50%) (if inverter compressor disabled)	-1 = valve N.C. 0 = disabled 1 = valve N.A.	0
rA	Setting general alarm output	-1 = N.C. 0 = disabled 1 = N.A.	0
H1	Digital output 1 hour counter (resettable)*	0 ÷ 999 tens of hours	Read only
H2	Digital output 2 hour counter (resettable)*	0 ÷ 999 tens of hours	Read only
Н3	Digital output 3 hour counter (resettable)*	0 ÷ 999 tens of hours	Read only
H4	Digital output 4 hour counter (resettable)*	0 ÷ 999 tens of hours	Read only
H5	Digital output 5 hour counter (resettable)*	0 ÷ 999 tens of hours	Read only

DIN NANO SC500

PAR.	MEANING	VALUES	DEFAULT
I1	Setting of digital input n.1	18= Night mode digital input (energy saving) (N.O.) 17= Remote Stand-by (N.O.) 16= Low intake press. pressostat alarm EPL (NO) 15= High delivery press. pressostat alarm EPH(NO) 14= Freon level alarm (N.O.) 13= Central alarm in manual mode (N.O.) 12= Alarm display only - fans (N.O.) 11= Alarm display only - compress. (N.O.) 10= Fan alarm n.5 (N.O.) 9= Fan alarm n.4 (N.O.) 8= Fan alarm n.2 (N.O.) 6= Fan alarm n.1 (N.O.) 5= Compressor alarm n.5 (N.O.) 4= Compressor alarm n.4 (N.O.) 3= Compressor alarm n.1 (N.O.) 2= Compressor alarm n.2 (N.O.) 1= Compressor alarm n.1 (N.O.) 0= Disabled -1= Compressor alarm n.1 (N.C.) -2= Compressor alarm n.3 (N.C.) -4= Compressor alarm n.4 (N.C.) -5= Compressor alarm n.5 (N.C.) -6= Fan alarm n.1 (N.C.) -7= Fan alarm n.1 (N.C.) -7= Fan alarm n.2 (N.C.) -10= Fan alarm n.5 (N.C.) -11= Alarm display only - compress. (N.C.) -12= Alarm display only - fans (N.C.) -13= Central alarm in manual mode (N.C.) -14= Freon level alarm (N.C.) -15= High delivery pres. pressostat alarm EPH (N.C.) -17= Remote Stand-by (N.C.) -17= Remote Stand-by (N.C.)	1
12	Setting of digital input n. 2	- Same legend values as I1 -	2
13	Setting of digital input n. 3	- Same legend values as I1 -	3
14	Setting of digital input n. 4	- Same legend values as I1 -	4
15	Setting of digital input n. 5	- Same legend values as I1 -	5
16	Setting of digital input n. 6	- Same legend values as I1 -	13
17	Setting of digital input n. 7	- Same legend values as I1 -	16

(*) Digital output operation times are reset by displaying the desired hour counter (Hr1, Hr2, ecc.) and pressing SET and STAND-BY simultaneously for at least 10 seconds. When this time has elapsed, a beep confirms that the task has been completed.



ACTIVATION SEQUENCE AND DELAYS

The activation logic of the digital outputs is selected by parameter Seq (for both compressors and fans).

With **SEq=1**, the activation of digital outputs always follows the 1, 2, 3, 4, 5 sequence and the 5, 4, 3, 2, 1 disabling one complying with the **t1**, **t2**, **t3**, **t4** times. If an output is not available because it's alarm, it will be temporarily excluded from the sequence.

With **SEq=0** the activation/deactivation of the digital outputs is operation time-based, and in particular:

- The output that has the least number of operating hours in times **t1**, **t2**, **t3** and **t4**, and that is available at that time (therefore not in alarm).
- The output that has the largest number of operating hours in times t1, t2, t3, t4 is deactivated.

Delays on the activations of the outputs

- "t1" determines the minimum time that must elapse between the insertion of a step and the next one. This parameter avoids breakaways caused by simultaneous start-ups.
- "t2" determines the minimum time that must elapse between the deactivation of two different steps.
- "t3" determines the minimum time that must elapse between two subsequent insertions of the same step. This parameter allows you to limit the number of start-ups per hour if the controlled motors require this.
- "t4" determines the minimum time that must elapse between one shutdown and the next insertion of the same compressor step.

On the display the icons relative to outputs (see par 5.3) will flash when its output is pending ON or OFF due to these times.

5.15

INPUTS AND OUTPUTS CONFIGURATION

The configuration of the outputs can be set via the nC, nU and NPC parameters. Each output can be associated with the relative protection via the I1, I2, ..., I7 digital inputs.

The nC, nU and NPC parameters are closely associated with each other. In particular, if the number of compressors (nC parameter) is different from zero, the number of fans is set to zero. If the number of fans (nU parameter) is different from zero, the number of compressors is set to zero. If the capacity control is activated (NPC=1 or -1), each compressor is associated with an additional output to check the relative splitting valve. You can configure up to 2 compressors with capacity control (50%). If the alarm relay is enabled (parameter rA nonzero) output 5 is used as an alarm output. Recap:

- Compressor management mode:

	Maximum number of compressors that can be set (Parameter nC)
Active capacity control (nPC = 1 o -1)	2
Disabled capacity control (nPC = 0)	If rA different from 0 → 4
Disabled capacity control (III C = 0)	If rA different from 0 → 5

- Fan management mode:

	Maximum number of fans that can be set (Parameter nU)
Alarm relay enabled (rA = 1 o -1)	4
Alarm relay disabled (rA = 0)	5



DIN NANO SC500

Compressors have a sliding-based management: the first outputs are considered as "Compressor outputs", followed by the "Capacity control outputs". If, for instance, you set NPC=1, nC=2, then:

- outputs 1,2 are "Compressor outputs"
- outputs 3,4 are associated with the capacity control of the compressors.

OPERATING MODE - INVERTER MANAGEMENT

5.16

The operating mode is selected via the iEn parameter.

iEn = 0: inverter management deactivated

If iEn=0 the outputs are managed with digital outputs and side-band control.

Based on the value of the "SET", "r0" and "nC/nU" parameters, the controller calculates the various areas where there is a request to enable and disable the compressor/fan outputs (steps) by positioning the various switch-ons and switch-offs in the r0 differential range. Each step has a r0/nC (or r0/nU) differential (where nC is the number of compressors and nU is the number of fans). The combination of the outputs to the steps depends on the setting of the Seq. variable. If, for instance, we consider Seq=1, for Compressor output no.2 the enabling will occur at SET $+(r0/nC)^2$ (constant 2 refers to step 2) and the disablings will occur at SET $+(r0/nC)^2$ (see graph no.1 or graph no.2).

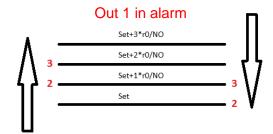
The number of enabled compressors depends on the deviation between the value measured by the adjustment pressure sensor and the set Setpoint.

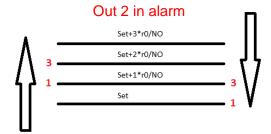
CONTROL IN THE EVENT OF ALARMS

With the presence of alarms (alarm outputs 1...nC or 1...nU alarm inputs enabled), operation is maintained equal but the output relating to the alarm in the sequence and the relative alarm is shown on the display (EC1...ECn or EU1...EUn).

CASE SEq=1









Set = Setpoint compressors / fans

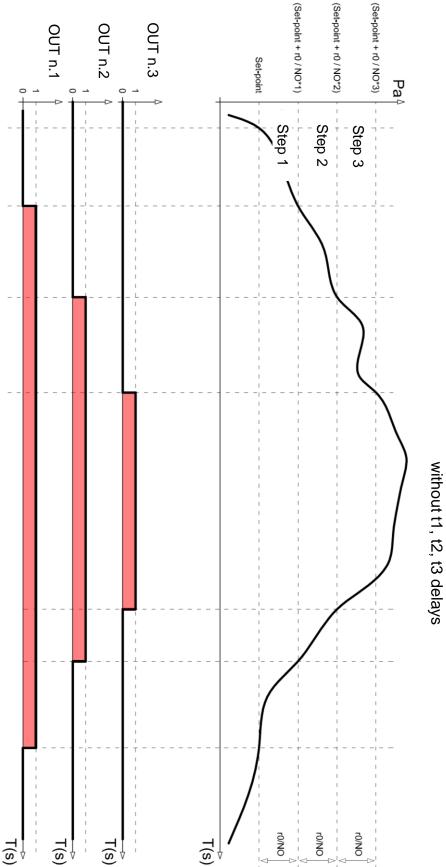
NO = compressors number nC / fans number nU

An output in alarm is re-enabled when the alarm ends, but is not activated if it's already in operation a number of compressors / fans equal to the number of steps required.

After returning from the state of standby the outputs are activated respecting t1 and t3 time between ignition and another.

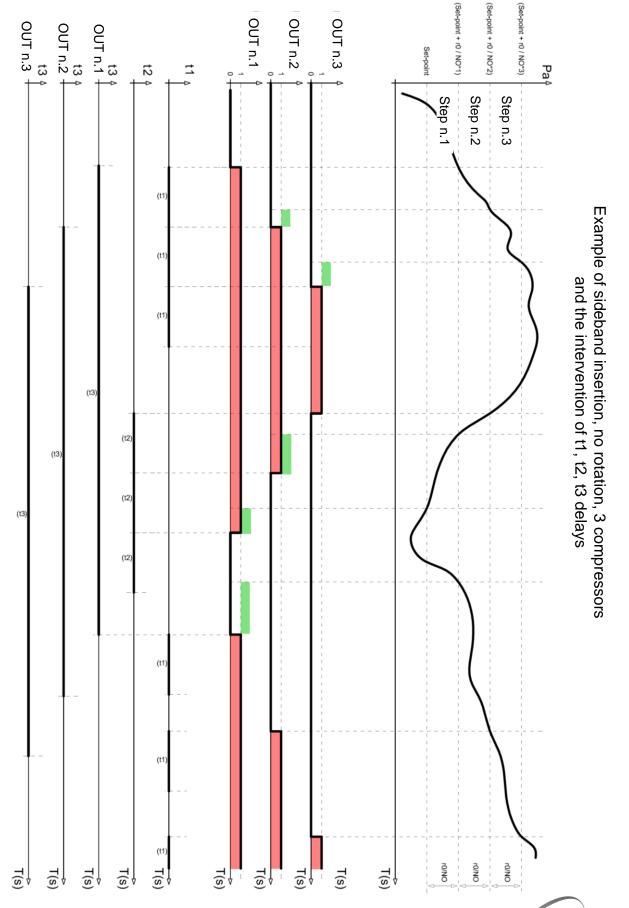


Graph n.1 Example with sEq=1, nC=3



Example of sideband insertion, no rotation, 3 compressors

Graph n.2 Example with sEq=1, NC=3 and the intervention of the times t1, t2, t3

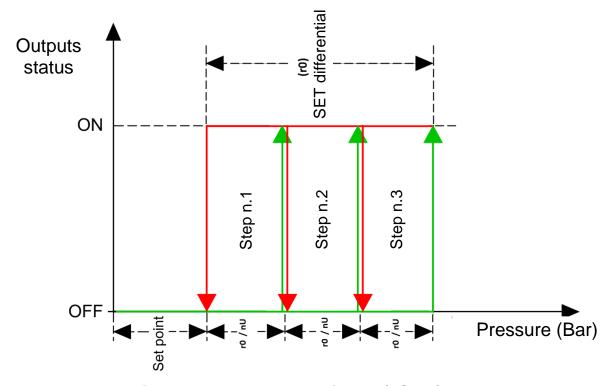




Graph n.3		

Legend

Output state	Output state (on / off)		
Pressure	pressure (Bar) for the activation of outputs		
Set point	SET POINT (Bar) set by the operator.		
r0	Differential SET. (First level parameter)		
Step n.1,2,3	Insertion steps that are paired with the outputs based on the variable Seq		
NU, nC	Nr. of outputs managed. (Third level parameter)		



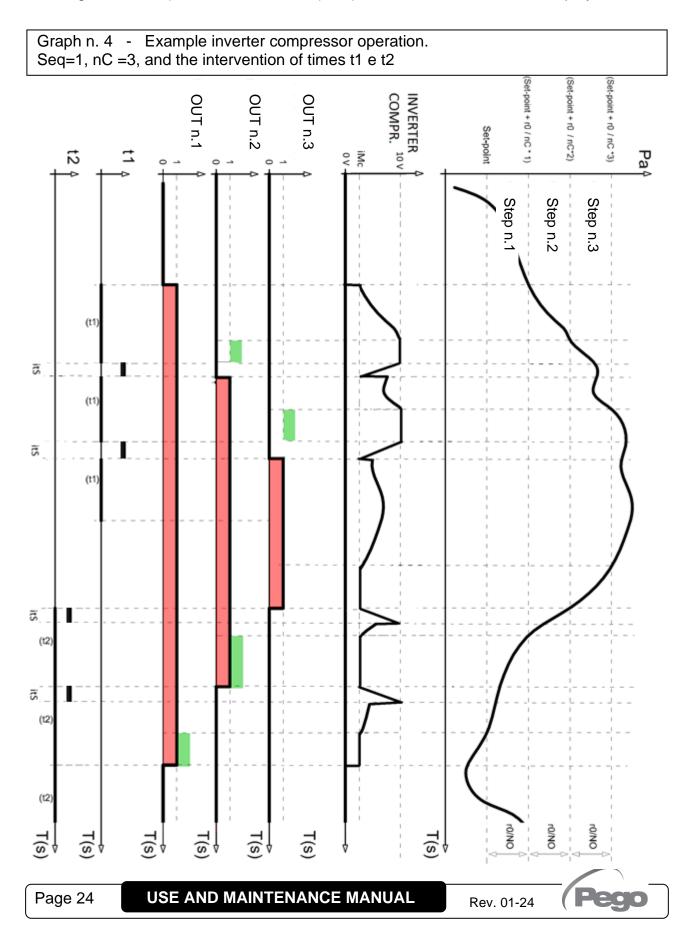
iEn = 1: compressor inverter management activated (nC > 0)

If iEn=1 and nC>0 compressor 1 is managed with the 0-10V output and a side-band control. The compressor 1 digital output is used to enable the inverter, the other digital outputs control the remaining compressors with a side-band control. The adjustment of the inverter is based on the operation shown in Graph no.4 as the pressure varies:

- When the first compressor step is activated, the inverter output is set to the minimum iMc value.
- Afterwards, the inverter output varies in proportion with the value read by the intake sensor (within a 0-10V range) and the other compressor outputs are controlled on a side-band basis;
- When there is a request to enable the second compressor stage and after the t1 time, the inverter output is gradually reduced down to the iMc value. Compressor output 2 is then activated and the inverter varies in proportion with the value read by the intake sensor;
- When a compressor step is disabled, the inverter output is gradually increased until it reaches the maximum value in the itS time. It then varies in proportion with the value read by the intake sensor.

CONTROL IN THE EVENT OF ALARMS

With the compressor output no.1 alarm input activated, the analogue output will be immediately brought to 0V and the digital output no.1 will be opened after (inverterenabling is removed). The relative alarm (EC1) will also be shown on the display.



iEn = 1: fan inverter management enable (nU > 0)

If iEn=1 and nU>0 you will have the Condenser fan control with 0-10V analogue output and of sideband-type adjustment. Digital Output "Fan 1" represents "the condenser fans inverter activation"; the other fans digital outputs are disabled (all fans are controlled by the inverter). The adjustment follows the operation of graph n.5 with the increase of the output pressure and the decrease of graph no.6.

Output pressure INCREASE (Graph n.5):

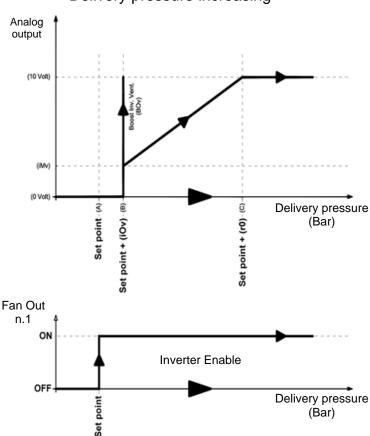
The analogue output of the adjuster will be 0V for output pressure probe less or equal to point (B) representing the "SET point + iOv offset" value.

If the output pressure probe value is higher than point (B), you will have the analogue output at 10V for the maximum BOv time. BOv is the Fans Boost times for which the adjuster output is increased by 100% in order to help the start-up of the fans.

Between points (B) and (C), the analogue output will have a value proportional to the value of the output pressure probe starting from the minimum value of the parameter (iMv) up to the maximum value of 10V. With output pressure probe values equal or higher than point (C), you will have a 10V analogue output. Digital output no.1 represents "the condenser fans inverter activation" and is ON for pressure values higher than or equal to the set point and OFF for lower values.

Graph n.5

Delivery pressure increasing



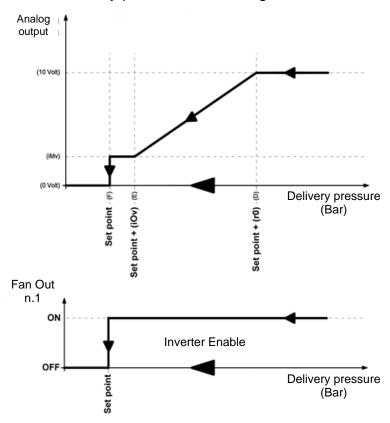
Output pressure DECREASING (Graph. n.6):

With output pressure probe values equal or higher than point (D), you will have a 10V analogue output.

Between points (D) and (E), the analogue output will have a value proportional to the value of the output pressure probe starting from the maximum value of 10V up to the minimum value of the (iMv) parameter. With values of the output pressure probe lower than point (E) and higher than point (F), you will have an analogue output equal to the minimum value of the (iMv) parameter. The analogue output of the adjuster will be 0V for output pressure probe less or equal to point (F) representing the "SET point" value. Digital output no.1 represents "the condenser fans inverter activation" and is ON for pressure values higher than or equal to the set point and OFF for lower values.

Graph n.6

Delivery pressure decreasing



CONTROL IN THE EVENT OF ALARMS

With the fan output no.1 alarm input activated, the analogue output will be immediately brought to 0V and the digital output no.1 will be opened after (inverter-enabling is removed). The relative alarm (EU1) will also be shown on the display



OPERATING MODE - COMPRESSORS CAPACITY MANAGEMENT

5.17

With the NPC parameter = ± 1 and nC>0 the operation of the compressors is selected and the digital outputs are controlled on a side-band basis and the CAPACITY CONTROL IS SET TO 50%. Then there are two possible variants based on the status of the SEq variable designed for the logical selection to activate the compressors.

- SEq parameter = 1 (without rotation)

Based on the value of the "SET COMPRESSORS", "r0" and "nC" parameters, the controller calculates the various areas where there is a request to enable and disable the compressor outputs (steps) by positioning the various switch-ons and switch-offs in the r0 differential range. Each step has a (r0/nC)/2 differential (where nC is the number of compressors).

Therefore, the number of steps is twice the number of the compressors (given the presence of the capacity control).

For instance, for compressor no.1 the enabling will occur at:

$$SET_{COMPR} + \left(\frac{\binom{roc}{nc}}{2}\right) * 1 \quad \text{(constant 1 indicates step 1,rOC = r0)}$$

and the disabling will occur at:

$$SET_{COMPR} + \left(\left(\frac{roc}{nc} \right) / 2 \right) * 0.$$

The enabling of the capacity control of compressor no.1 will occur at:

$$SET_{COMPR} + \left(\frac{r0C}{nC}\right)/2 > 2$$

and the disabling will occur at:

$$SET_{COMPR} + \left(\frac{r0C}{nC}\right)/2 \times 1$$

(without considering the intervention of times t1 and t2).

In general, if SEq=1 the activation of the compressors and the capacity control follows this sequence: C1, PC1, C2, PC2. The deactivation is based on this sequence: PC2, C2, PC1, C1. The number of compressors enabled depends on the deviation between the value measured by the adjustment pressure sensor (positioned at the intake) and the set intake Setpoint, as well as the t1 e t2 times. Namely, the "t1" time determines the minimum stay time of a step that has just been enabled, and the "t2" time the minimum stay time of a step that has just been disabled. These two times prevent considerable temporary pressure changes from causing the compressors to switch on and off.

Note: on the LED display, the capacity control is indicated by the fact that the icons "3" and "4" turn on. If a compressor or capacity control is waiting for the t1 or t2 time, the corresponding LEDs on the display start to flash.

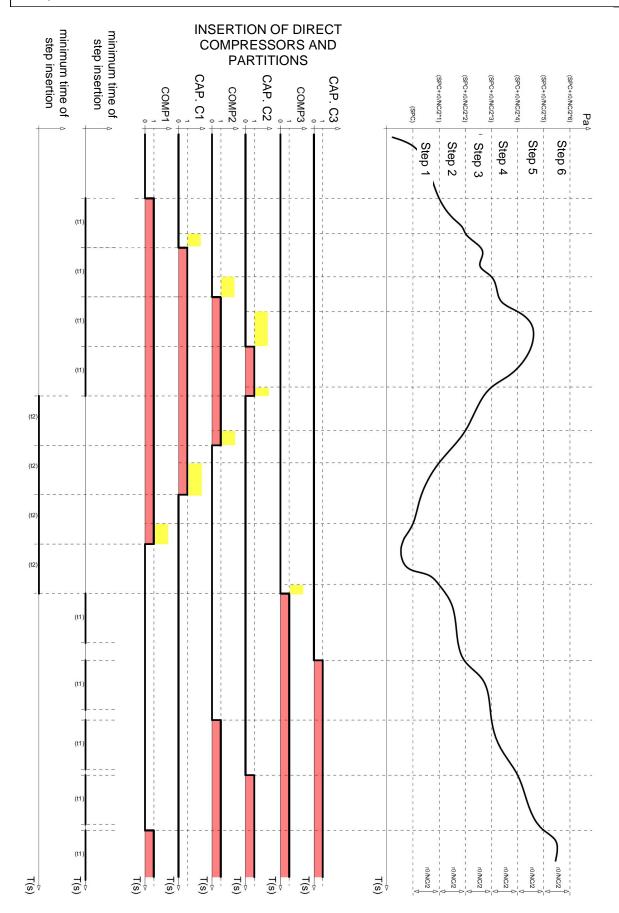
SEq parameter = 0 (with rotation)

If SEq=0 the compressors are activated based on their operating time. When there is a request to activate a step, a compressor with a shorter operating time is activated, provided it's not in stand-by and that there is no alarm associated with it. Upon a subsequent request to enable a step, the capacity control of the last compressor enabled will be activated. The compressor and relative capacity control are always activated and deactivated in pairs: if the step is disabled, first the capacity control will be disabled and then the relative compressor.

Note: if the Compressor inverters management is active (parameter iEn=1), the capacity control cannot be used. For further information on how the Capacity Control is managed, see Graph 7.



Graph n.7



PASSWORD FUNCTION

The password function is enabled by setting a value other than 0 in the PA parameter. See parameter P1 for the various levels of protection.

Protection is enabled automatically when the keypad is not used for 30 seconds.

The digits 000 appear on the display. Use the up/down arrow keys to edit the number and press the SET key to confirm.

The 000 password window disappears if the keypad is not used for 30 seconds.

If you forget the password, use the universal number 100.

5.19

TEMPERATURE TABLE FOR REFRIGERANT FLUIDS

The following table shows the limits for the converted temperature based on kind of gas set (Parameter Fty).

Parameter Fty	Code	Temperature range	Parameter Fty	Code	Temperature range
0	R404	-50 ÷ 70 °C	11	R449A	-50 ÷ 70 °C
1	R134A	-50 ÷ 70 °C	12	R290	-50 ÷ 70 °C
2	R22	-50 ÷ 70 °C	13	R32	-50 ÷ 70 °C
3	R407A	-50 ÷ 70 °C	14	R448A	-50 ÷ 70 °C
4	R407F	-50 ÷ 70 °C	15	R452A	-50 ÷ 70 °C
5	R407H	-50 ÷ 70 °C	16	R600	-20 ÷ 70 °C
6	R410A	-50 ÷ 70 °C	17	R600A	-30 ÷ 70 °C
7	R450A	-40 ÷ 70 °C	18	R1270	-50 ÷ 70 °C
8	R507	-50 ÷ 70 °C	19	R1234ZE	-30 ÷ 70 °C
9	R513A	-45 ÷ 70 °C	20	R23	-50 ÷ 25 °C
10	R744 (CO2)	-50 ÷ 40 °C	21	R717 (NH3)	-50 ÷ 70 °C

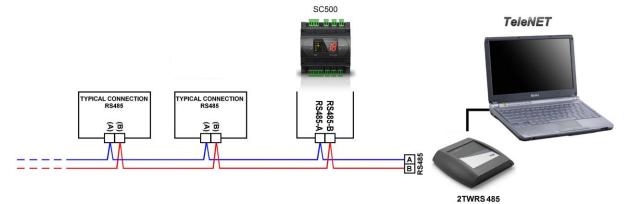
CHAPTER 6: OPTIONS

TELENET MONITORING/SUPERVISION SYSTEM

6.1

In order to connect the board to the **TeleNET** network, follow the diagram below. Configure the instrument with reference to the **TeleNET** manual.

IMPORTANT: During configuration of the "Module", select "Instrument Vision SC600".

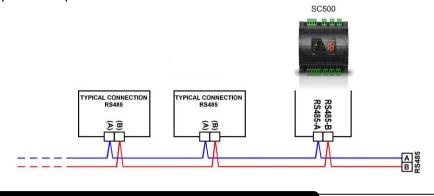


<u>Note:</u> the instrument DIN NANO SC500 if questioned as "TWMP instrument" answers with the low pressure probe measurement (intake) to the address set in the parameter Ad. The variable matching between VISION SC600 and NANOSC 500 on Telenet is the following:

VISION SC600 (Telenet)	DIN NANO SC500	DIN NANO SC 500 COND.
VISION SCOOL (Teleflet)	COMPRESSORS (nC>0)	FANS (nU>0)
Setpoint intake	Setpoint	
Setpoint delivery		Setpoint
r0C	r0	
r0U		r0
A1C	A1	
A2C	A2	
A1U		A1
A2U		A2
LSC	LSE	
HSC	HSE	
LSU		LSE
HSU		HSE

6.2 NETWORK CONFIGURATION WITH MODBUS-RTU PROTOCOL

To insert the panel into an RS485 network with **Modbus-RTU** protocol, follow the diagram below. Refer to the MODBUS-RTU_SC500 manual (available on our website) for MODBUS-RTU communication protocol specifications.



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CHAPTER 7: DIAGNOSTICS

7.1

DIAGNOSTICS

In case of anomalies, the **DIN NANO SC500** controller warns the operator using alarm codes shown by the display and an acoustic signal emitted by a buzzer inside the Operational console.

When there is an alarm, the icon starts flashing on the display, the alarm relay is activated (if enabled), as well as the internal buzzer and one of the alarm codes is displayed (the code is alternated with the page normally displayed).

The internal buzzer can be silenced at any time by pressing the "Sound off" key. Press the SET key to reset the audio signal. If an alarm has been silenced and another kind of alarm is tripped (a different one from the one currently reported), the audio signal goes off again and the error code will be shown based on the display priority.

There can be two kinds of alarm based on how serious they are:

- Automatic reset (the alarm is automatically reset when the problem is cleared);
- Manual reset from the keyboard (the alarm is reset once it has been acquired by the operator via the "Sound off" key).

When the alarm is cleared, the icon stops flashing and becomes steady to tell the operator that an alarm with an automatic reset was tripped and is no longer activated. The display goes back to showing the normal page and the alarm code is no longer shown. When the "Sound off" key is pressed, the steady icon turns off. The alarm code with the top priority tripped is saved and can be displayed (read-only) in the first-level ALL variable.

The view of this variable at the first commissioning (with empty memory) will display ---. The alarms are displayed in the following order of priority: E0, E1, EH, EL, EHc, ELc, EHu, ELu, E8, EF, EC1...EC5, EU1....EU5, EC, Eu, EO5, E7, EP, En, E6.

ALARM CODE TABLE:

COD.	POSSIBLE CAUSE / DESCRITPION	ACTION TO BE TAKEN	RESET
OFF	Remote stand-by active (digital input)	Plant stops and display flashes "OFF" and pressure value.	automatic
InS	Remote stand-by active (digital input) Plant stops and display flashes "InS" and pressure value.		automatic
E0	(the outputs are all disabled apart from the alarm outputs). Control Circuit Board Control Circuit Board		manual Requires shut-down
E1			automatic
ЕРН			automatic
EPL			automatic



DIN NANO SC500

COD.	POSSIBLE CAUSE / DESCRITPION	ACTION TO BE TAKEN	RESET
EHc	Maximum intake pressure alarm (compressors outputs remain unchanged)	 Check the refrigerant circuit If the problem persists contact the technical assistance service 	automatic
ELc	Minimum intake pressure alarm (compressors outputs disabled)	Check the refrigerant circuit If the problem persists contact the technical assistance service	automatic
EHu	Maximum delivery pressure alarm (fans outputs remain unchanged)	 Check the refrigerant circuit If the problem persists contact the technical assistance service 	automatic
ELu	Minimum delivery pressure alarm (fans outputs disabled)	 Check the refrigerant circuit If the problem persists contact the technical assistance service 	automatic
E 7	Central pre-alarm in manual mode. This alarm does not change the status of the outputs. It's activated upon activation of the digital input configured as "central alarm in manual".	 Check the configuration of the parameters. Check the status of the inlet of the "central alarm in manual mode". 	automatic
E8	Central alarm in manual mode. It's triggered after 5 interventions in the (niP) time of its digital input ("central alarm in manual mode"). If niP = 0 it's activated at the first activation of the digital input. (The outputs are all disabled apart from the alarm outputs)	 Check the configuration of the parameters. Check the status of the inlet of the "central alarm in manual mode". 	manual, putting on stand-by
EC1 EC2 EC3 EC4 EC5	Protection of one or more compressor outputs (e.g. Thermal protection or max. pressure switch.) (The output of the relative COMPRESSOR is deactivated)	 Check the status of the compressor(s). Check the absorption of the compressor(s). Check the status of the "outlet no.# alarm" inlet. 	automatic
Eu1 Eu2 Eu3 Eu4 Eu5	Protection of one or more condenser fans (e.g. Thermal protection or max. pressure switch.) (The output of the relative FAN is deactivated)	 Check the status of the fan(s). Check the absorption of the fan(s). Check the status of the "outlet no.# alarm" inlet. 	automatic
EC	Display of the alarm in read-only of one or more compressor outputs (no output is deactivated)	 Check the status of the compressor(s). Check the absorption of the compressor(s). Check the status of the "only-read alarm". 	automatic
Eu	Display of the alarm in read-only of one or more fan outputs (no output is deactivated)	 Check the status of the compressor(s). Check the absorption of the compressor(s). Check the status of the "only-read alarm". 	automatic
EO5	One or more digital output have reached a number of operating hours beyond which maintenance is required. This alarm does not change the status of the outputs.	Perform maintenance and reset the hour meter of its digital output	manual



COD.	POSSIBLE CAUSE / DESCRITPION	ACTION TO BE TAKEN	RESET
EP	Freon/oil level pre-alarm This alarm indicates that the "freon level alarm" remained high for a time lower than "rLo". This alarm does not change the status of the outputs.	 Check the device connected to the System that signalled the alarm condition Check the status of the "freon/oil level alarm" inlet. 	automatic
EF	Freon/oil level alarm This alarm indicates that the "freon level alarm" remained high for a time longer than "rLo". This alarm deactivates all outputs.	 Check the device connected to the System that signalled the alarm condition Check the status of the "freon/oil level alarm" inlet. 	automatic
E 6	Discharged battery alarm; control function for at least another 20 days, then if there is not power to the time setting will be lost.	Replace the Console lithium battery (CR2032 type)	manual
En Communication error between the ECHC display and the Master		Switch the appliance off and back on. If the problem persists contact the technical assistance service.	automatic

ALARM HISTORY MANAGEMENT

7.2

The NANO DIN SC500 can log up to 40 alarm events. To display the codes of the logged alarms, press UP key for at least 3 seconds.

The display will show the most recent alarm code. Repeatedly pressing the SET key the display shows:

- Hr: alarm hour.
- Min: alarm minute.
- day: alarm day.
- mon: alarm month.
- Yr: alarm year.

Use the UP and DOWN keys to scroll through the recordings, starting from the most recent. To clear the records, press SET and STAND_BY simultaneously for 10 seconds while it's being displayed; at the end of this time the instrument will beep. If there are no alarms in memory, the system does not enter in alarm menu.

To exit the page displayed, press the UP and DOWN keys together for at least 3 seconds. The instrument exits automatically if no keys are pressed for 30 seconds.

When the instrument is turned on, the "On" code is logged with the relative time of the event.

DIN NANO SC500 Attachments

ATTACHMENTS

A.1

EU DECLARATION OF CONFORMITY

LA PRESENTE DICHIARAZIONE DI CONFORMITA' E' RILASCIATA SOTTO LA RESPONSABILITA' ESCLUSIVA DEL FABBRICANTE:

THIS DECLARATION OF CONFORMITY IS ISSUED UNDER THE EXCLUSIVE RESPONSIBILITY OF THE MANUFACTURER:



PEGO S.r.l. a socio unico - Via Piacentina 6/b, 45030 Occhiobello (RO) – Italy – Società soggetta all'attività di direzione e coordinamento di Castel S.r.l.

DENOMINAZIONE DEL PRODOTTO IN OGGETTO / DENOMINATION OF THE PRODUCT IN OBJECT

MOD.: NANO DIN SC500

IL PRODOTTO DI CUI SOPRA E' CONFORME ALLA PERTINENTE NORMATIVA DI ARMONIZZAZIONE DELL'UNIONE EUROPEA:

THE PRODUCT IS IN CONFORMITY WITH THE RELEVANT EUROPEAN HARMONIZATION LEGISLATION:

Direttiva Bassa Tensione (LVD): 2014/35/UE Low voltage directive (LVD): 2014/35/EU

Direttiva EMC: 2014/30/UE Electromagnetic compatibility (EMC): 2014/30/EU

LA CONFORMITA' PRESCRITTA DALLA DIRETTIVA E' GARANTITA DALL'ADEMPIMENTO A TUTTI GLI EFFETTI DELLE SEGUENTI NORME:

THE CONFORMITY REQUIRED BY THE DIRECTIVE IS GUARANTEED BY THE FULFILLMENT TO THE FOLLOWING STANDARDS:

Norme armonizzate: EN 61010-1:2010, EN 61326-1:2013 European standards: EN 61010-1:2010, EN 61326-1:2013

IL PRODOTTO E' COSTITUITO PER ESSERE INCORPORATO IN UNA MACCHINA O PER ESSERE ASSEMBLATO CON ALTRI MACCHINARI PER COSTITUIRE UNA MACCHINA CONSIDERATE DALLA DIRETTIVA: 2006/42/CE "Direttiva Macchine".

THE PRODUCT HAS BEEN MANUFACTURED TO BE INCLUDED IN A MACHINE OR TO BE ASSEMBLED TOGHETER WITH OTHER MACHINERY TO COMPLETE A MACHINE ACCORDING TO DIRECTIVE: EC/2006/42 "Machinery Directive".

Firmato per nome e per conto di: Signed for and on behalf of:

Pego S.r.I. Martino Villa Presidente Luogo e Data del rilascio: Place and Date of Release:

Occhiobello (RO), 01/01/2020



CONNECTION LAYOUT

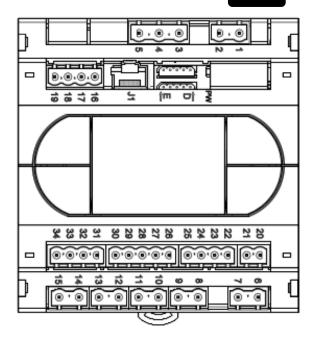
A.2

Power supply

PIN	DESCRIPTION	
1 – 2	N – L Power supply 230Vac ±10% 50/60Hz Consumption: 5 VA max.	

TeleNET

PIN	DESCRIPTION	
18 line A or terminal 3 of TWRS485		
19	line B or terminal 4 of TWRS485	



Digital outputs

PIN TERMINAL	RELAY OUTPUTS FEATURES (Voltage free contacts)	DESCRIPTION (see cap. 5.15)
6 – 7 (DO1)	relay 8A AC1 10 (10) A 250V~ (AC3)	Out 1: Compr. / Fan
8 – 9 (DO2)	relay 16A AC1 10 (4) A 250V~ (AC3)	Out 2: Compr. / Partition / Fan
10 – 11 (DO3)	relay 16A AC1 10 (4) A 250V~ (AC3)	Out 3: Compr. / Partition / Fan
12 – 13 (DO4)	relay 16A AC1 10 (4) A 250V~ (AC3)	Out 4: Compr. / Partition / Fan
14 – 15 (DO5)	relay 8A AC1 10 (4) A 250V~ (AC3)	Out 5: Compr. / Partition / alarm

Analog input

0 .			
PIN PROBE TYPE		DESCRIPTION	
28 (In) – 30 (V+)	4–20 mA	Pressure probe (J1 closed)	

Analog output

PIN TERMINAL	DESCRIPTION
20 (-) 21 (+)	0-10V inverter Output

Digital inputs

(use free voltage contacts)

PIN TERMINAL	DESCRIPTION	
25 – 24	Digital input DI1	
25 – 23	Digital input DI2	
25 – 22	Digital input DI3	
26 - 27	Digital input DI4	
34 – 31	Digital input DI5	
34 – 32	Digital input DI6	
34 - 33	Digital input DI7	



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